



# Building a single European market for railway rolling stock

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Locomotive Division

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**BOMBARDIER**

# Bombardier – A world leader in rail transportation, business & regional aircraft



**Montreal based company with a large footprint in Europe**

**Workforce of 66,900 people worldwide**  
**Revenues of \$19.4 bn US**








**Revenues in 2010**  
**Transportation 52%**  
**Aerospace: 48%**

**Bombardier Transportation GmbH, Headquarters in Berlin, Germany**

**Bombardier Aerospace, Headquarter is in Montreal, Canada**

# Bombardier Transportation, global leader in rail equipment

## 25'000 employees and 65% revenues in Europe

Trains	Locomotives	Propulsion & Controls	Bogies	Services	Rail Control Solutions	Transportation Systems
						
<ul style="list-style-type: none"> <li>▪ Light rail vehicles</li> <li>▪ Metros</li> <li>▪ Commuter trains</li> <li>▪ Regional trains</li> <li>▪ Intercity trains</li> <li>▪ High speed trains</li> </ul>	<ul style="list-style-type: none"> <li>▪ Regional</li> <li>▪ Intercity</li> <li>▪ High speed</li> <li>▪ Freight</li> <li>▪ Diesel</li> <li>▪ Electric</li> <li>▪ Dual-power</li> </ul>	<ul style="list-style-type: none"> <li>▪ Traction converters</li> <li>▪ Auxiliary converters</li> <li>▪ Traction motors and gearboxes</li> <li>▪ Control and communication</li> </ul>	<ul style="list-style-type: none"> <li>▪ Portfolio to match entire range of rail vehicles</li> <li>▪ Full scope of service over the lifetime of a bogie</li> </ul>	<ul style="list-style-type: none"> <li>▪ Fleet management</li> <li>▪ Operations &amp; maintenance</li> <li>▪ Spare parts</li> <li>▪ Vehicle refurbishment</li> <li>▪ Component reengineering</li> </ul>	<ul style="list-style-type: none"> <li>▪ Integrated control systems</li> <li>▪ Automatic train protection and operation</li> <li>▪ Interlocking systems</li> <li>▪ Wayside equipment</li> <li>▪ Services</li> </ul>	<ul style="list-style-type: none"> <li>▪ Monorail systems</li> <li>▪ APM systems</li> <li>▪ Light rail systems</li> <li>▪ ART systems</li> <li>▪ Metro systems</li> <li>▪ Intercity systems</li> </ul>

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**2 How is the industry addressing this complexity?**

**3 Authorizations & safety requirements are major hurdles**

**4 Summary and recommendations**

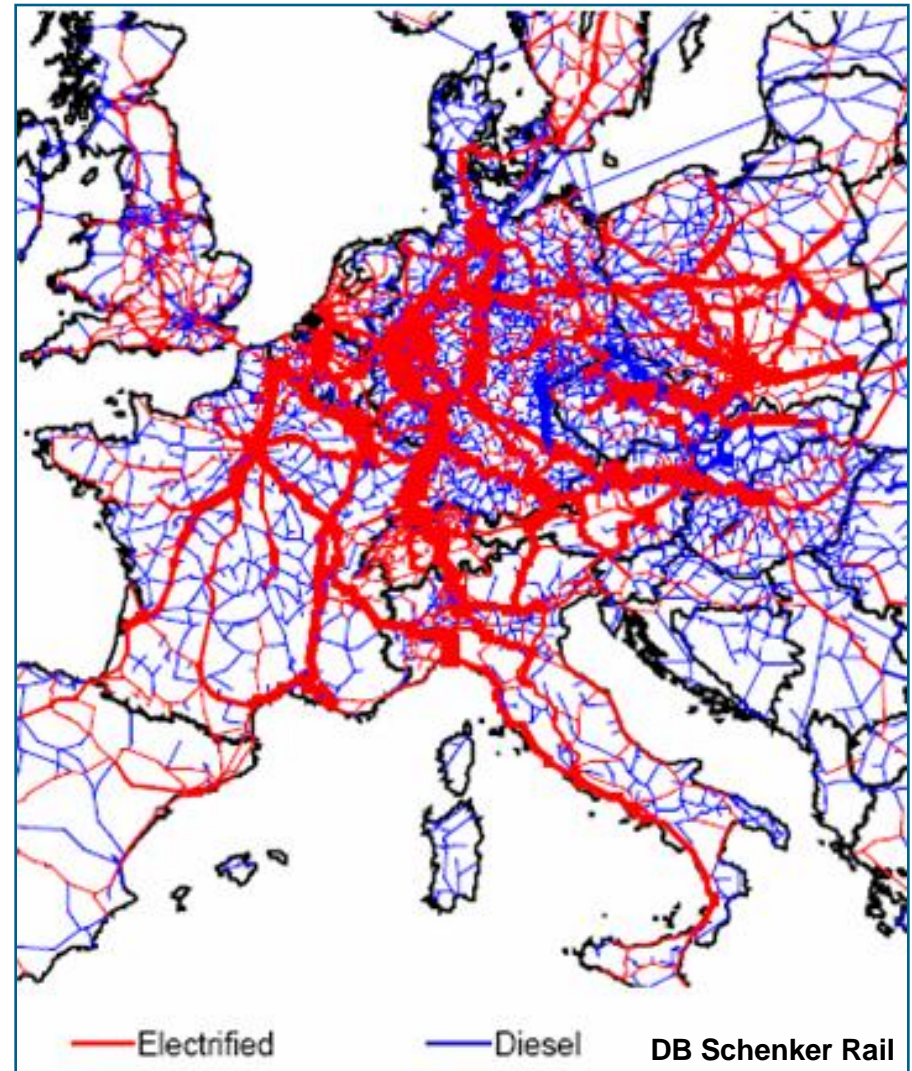
# Introduction – a look at freight

Most freight traffic in Europe is cross-border

## The freight market is growing ...

- **due to rail liberalisation**  
(free access since Jan. 2007)
- **with competition & innovation**  
- leading to peak sales in 2008
- **market recovering in 2010/11**  
- with optimized operations  
- new locomotive purchases

**We can expect further growth,  
particularly in intermodal  
services**



# We can live with the 5 different catenary voltages

... which (however) implies more sophisticated traction converters

- ... however a one-fits-all locomotive is too expensive!

System	Price (approx.)
--------	-----------------

- |               |      |
|---------------|------|
| – 3 kV        | 100% |
| – 15/25 kV    | 103% |
| – 1.5/3 kV DC | 115% |

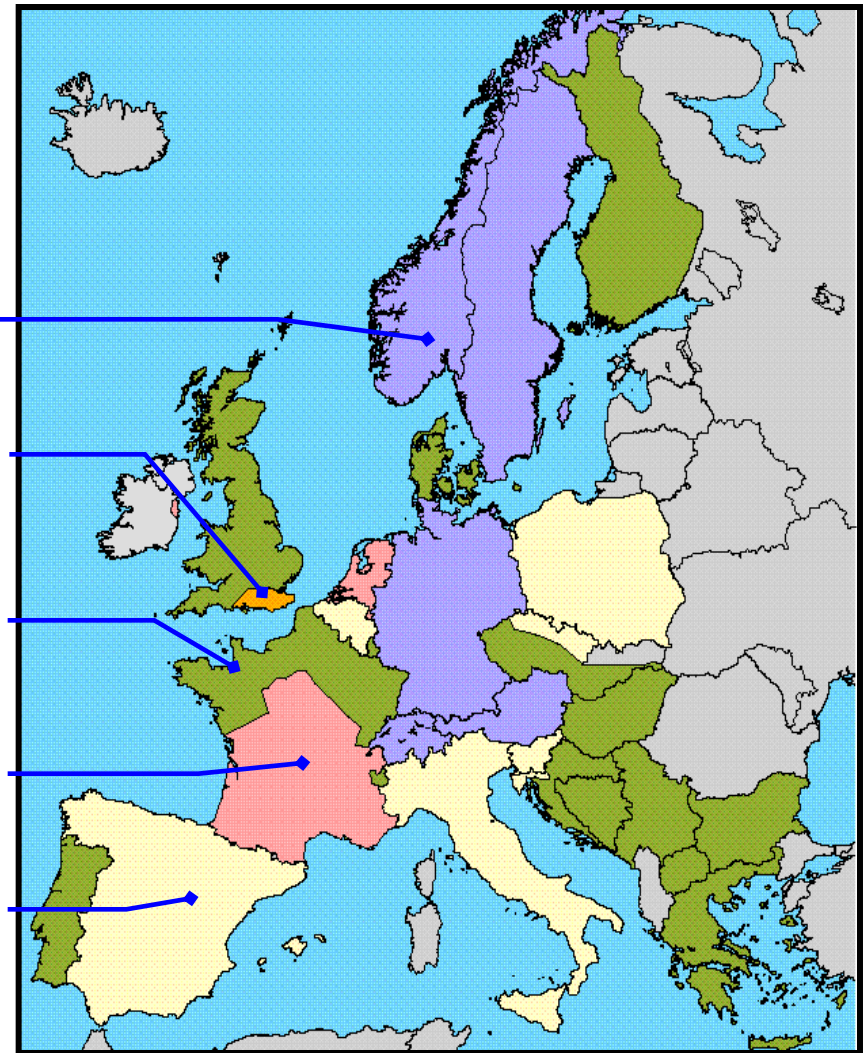
15 kV, 16.7 Hz

750 V DC

25 kV, 50 Hz

1.5 kV DC

3 kV DC



Traction converter



... **but there are many more major challenges**  
to be mastered for cross-border, interoperable services!

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■ **Eight different types of pantographs**

- only four fit on the roof of a locomotive!

■ **Four different train radio systems**

- However, **GSM-R is a good example of standardization**

■ **Five different loading gauges (incl. UK)**

- Legacy (nationally built) locomotives: typically cannot operate cross-border
- Cross-order locomotives: must meet the smallest loading gauges of France & Italy
- UK locomotives: require very specific designs with the smallest loading gauge

# ... and then come the many national requirements

... which in part conflict each other! Some examples:



D – A



D – A – B – NL



D – B – F

## Labeling of brake performance:

	R+E <sub>160</sub>	167 t
	R+E	142 t
84 t	P+E	103 t
Dienstgewicht	R	128 t
Peso reale	P	89 t
Poids en ordre de marche	G	73 t
Ciężar służbowy		

	R+E <sub>160</sub>	167 t
	R+E	142 t
84 t	P+E	103 t
Dienstgewicht	R	128 t
Peso reale	P	89 t
Poids en ordre de marche	G	73 t
Ciężar służbowy		

## Brake shoes



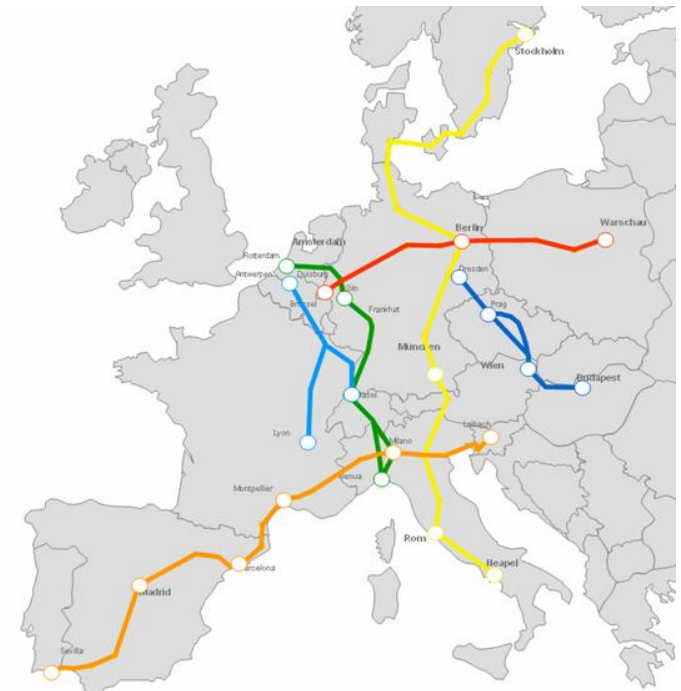
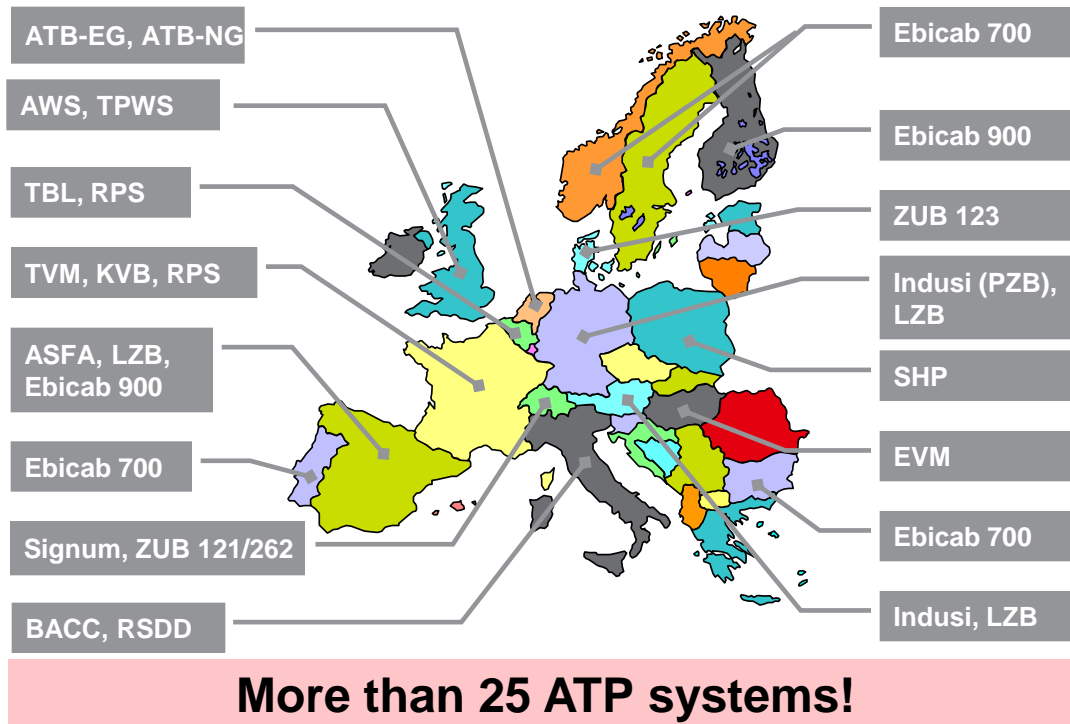
# ... but the most difficult challenge to interoperability are the Automatic Train Protection (ATP) systems

- Each country has 1 to 3 legacy ATPs!
- ERTMS is added as new system
- ERTMS per loco: Price: +10% (approx.)



ETCS

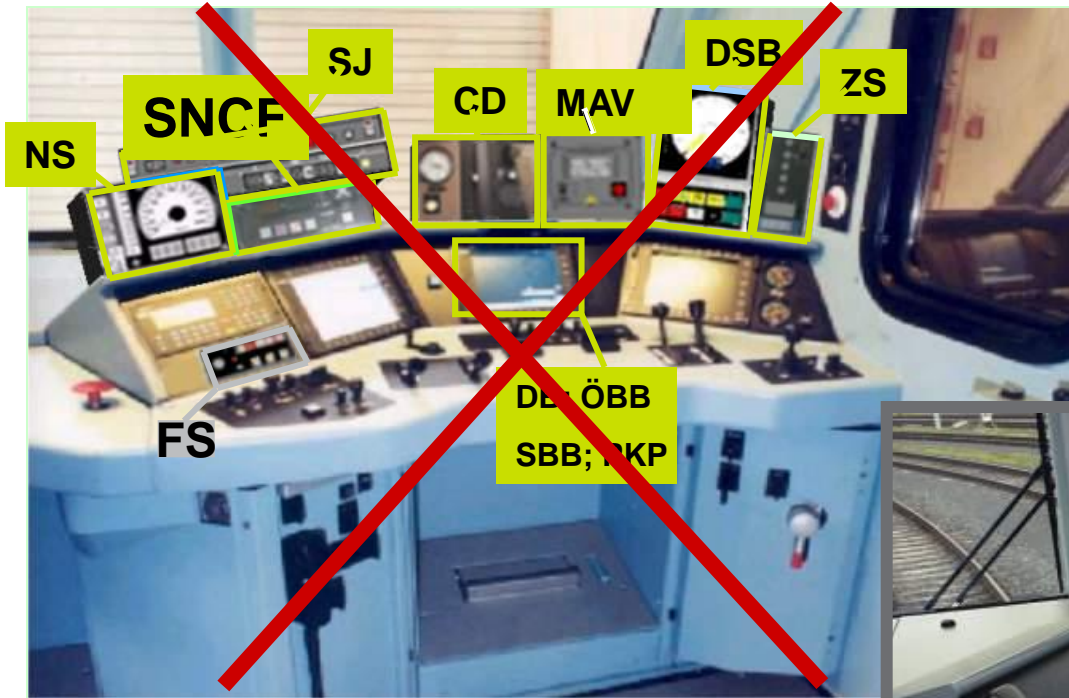
LZB



Planned ETCS corridors

# An integration of ERTMS with legacy ATPs is needed

This requires new costly developments costing millions of Euros!



☺ New development:  
Central ERTMS display  
→ single interface for driver

## ☹ Conventional approach:

Simply adding ATP systems mostly does not work!

Standard TRAXX driver's desk

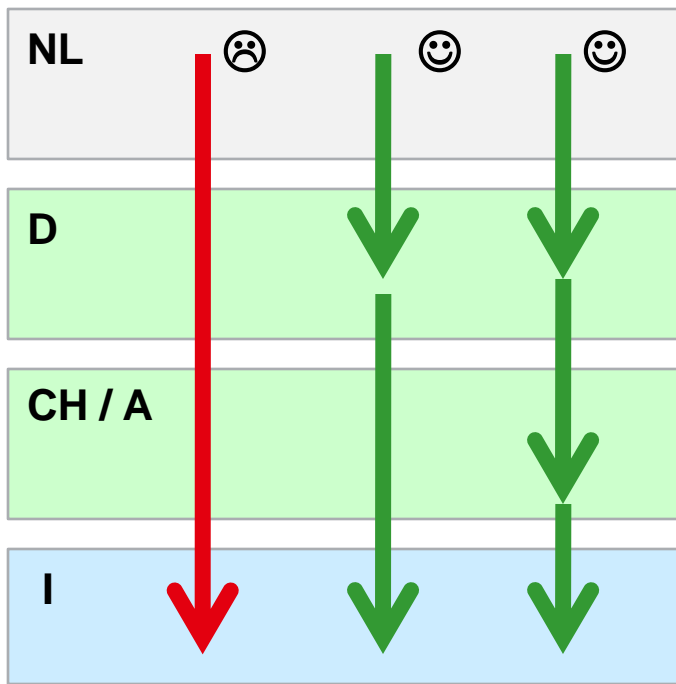


# Example: Corridor A is too expensive!

The ATPs cost 20 to 25% of the base locomotive price!

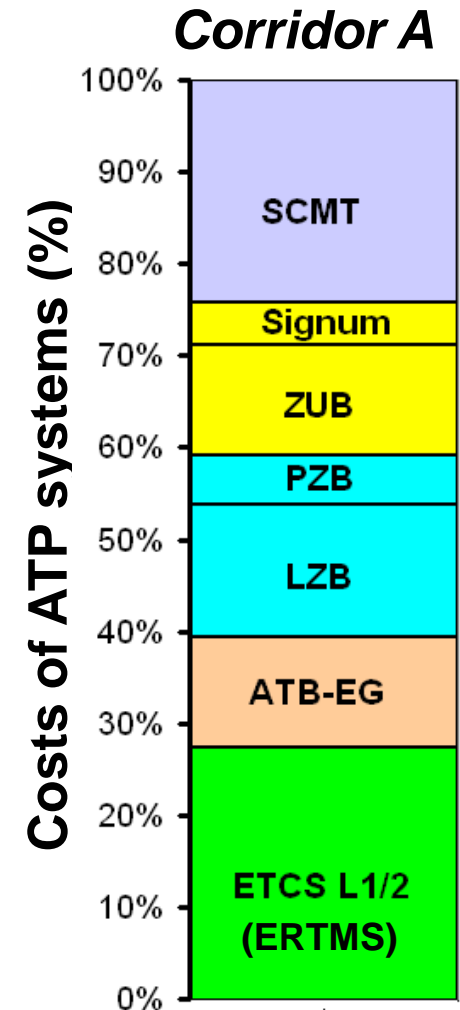
## Corridor A: NL-D-A-CH-I

- ATP systems increase the loco price by 20 – 25%
  - Consequence: A locomotive running Rotterdam → Milano is in most cases not economical!
- Mostly “shorter corridors” are economically viable!



The mode of operation will depend on ...

- Price of locos
- Trains per day
- Operations concept



\*) How to equip trains to run cross-border on European corridors, Janis Vitins and Joachim Nordmann. UIC ERTMS World Conference Malaga, 31 March – 2 April 2009

# The switching of systems at borders is too complex

... it is often specific to each border crossing!

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**Harmonizing the switching (transitions) from one ATP system to the other requires major efforts & cooperation of: Infrastructure, Railway, Industry, National Safety Authority, Railway ... and takes years!**

## Examples:

1. A – CH: **static transition** PZB (STM) - ZUB
2. A – I: **static transition** PZB (STM) - SCMT
3. B – F: **dynamic transition** Memor (STM) – KVB (STM), based on **ERTMS**; dependent on infrastructure
4. CH – I: **static transition** ZUB - SCMT
5. D – A: **no transition needed** for the train protection system (PZB stays active)
6. D – B: **dynamic transition** PZB (STM) - Memor (STM), based on **ERTMS**; dependent on infrastructure
7. D – CH: **static transition** PZB (STM) - ZUB
8. D – F: **dynamic transition** PZB (STM) – KVB (STM), based on **ERTMS**; dependent on infrastructure
9. D – NL: **dynamic transition** PZB (STM) - ATB (STM), based on **ERTMS**; transition process approved verbally, but no written approval available
10. D – PL: **static transition** PZB (STM) – SHP
11. NL – B: **dynamic transition** ATB (STM) – Memor (STM), based on **ERTMS**
12. F – CH: **dynamic transition** KVB (STM) – PZB (STM), based on **ERTMS**; but only in Basel Muttenz

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# The suppliers are building locomotive platforms

Siemens: **Vectron**, Alstom: **Prima**, Bombardier: **TRAXX**

**TRAXX AC**  
15 and 25 kVAC



**TRAXX DC**  
3 kVDC



Italy, Spain,  
Poland

North-South  
corridors

**TRAXX MS**  
15/25 kVAC & 1.5/3 kVDC



Benelux, Italy, Poland

**More than 1'500 units sold**  
**More than 1'300 units in service**

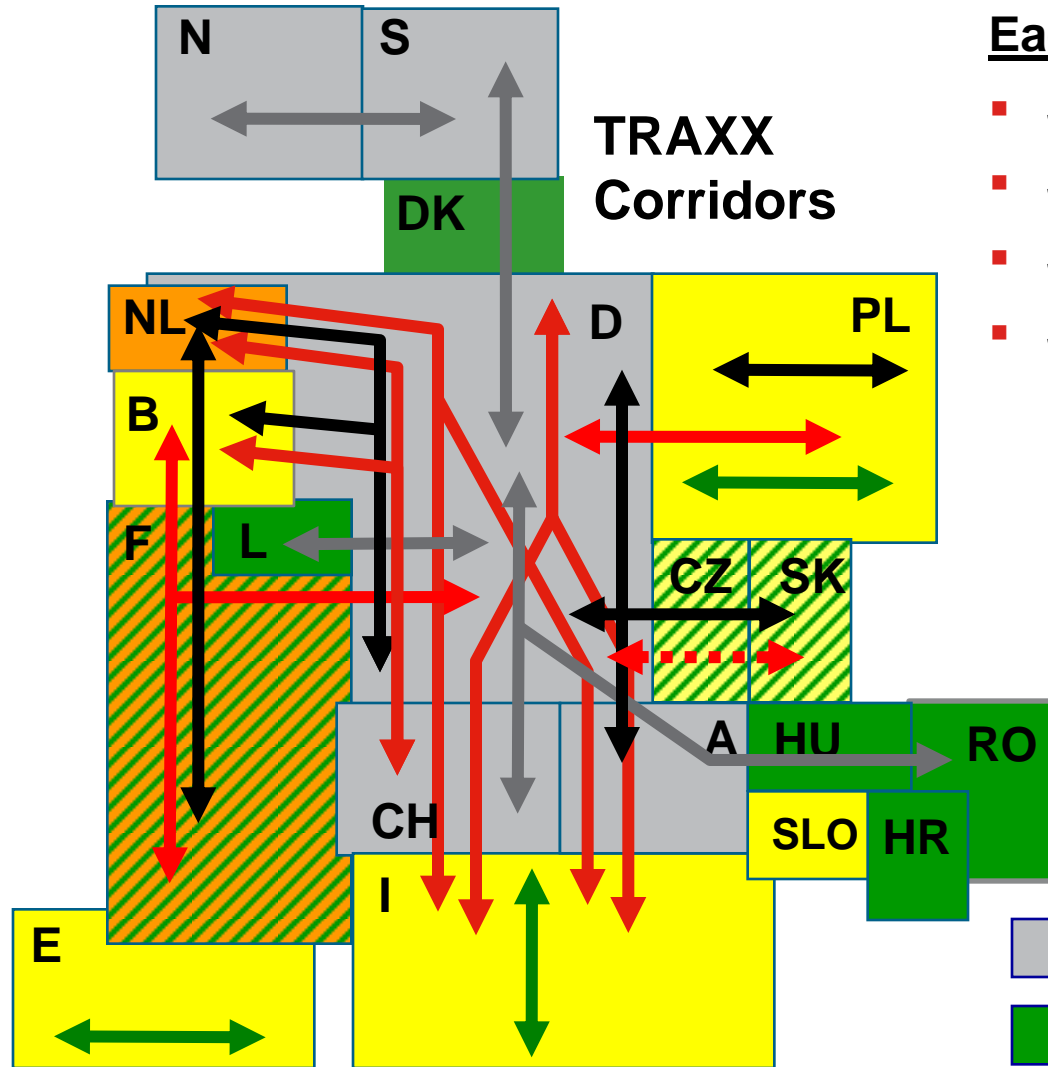
**TRAXX DE**  
diesel-electric



Non-electrified lines

# TRAXX locos cover all major corridors through Europe

→ Country and corridor locomotives



## Each corridor loco has ...

- Specific safety systems
- Specific national equipment
- Specific control software
- Specific authorizations

## Locomotive types:

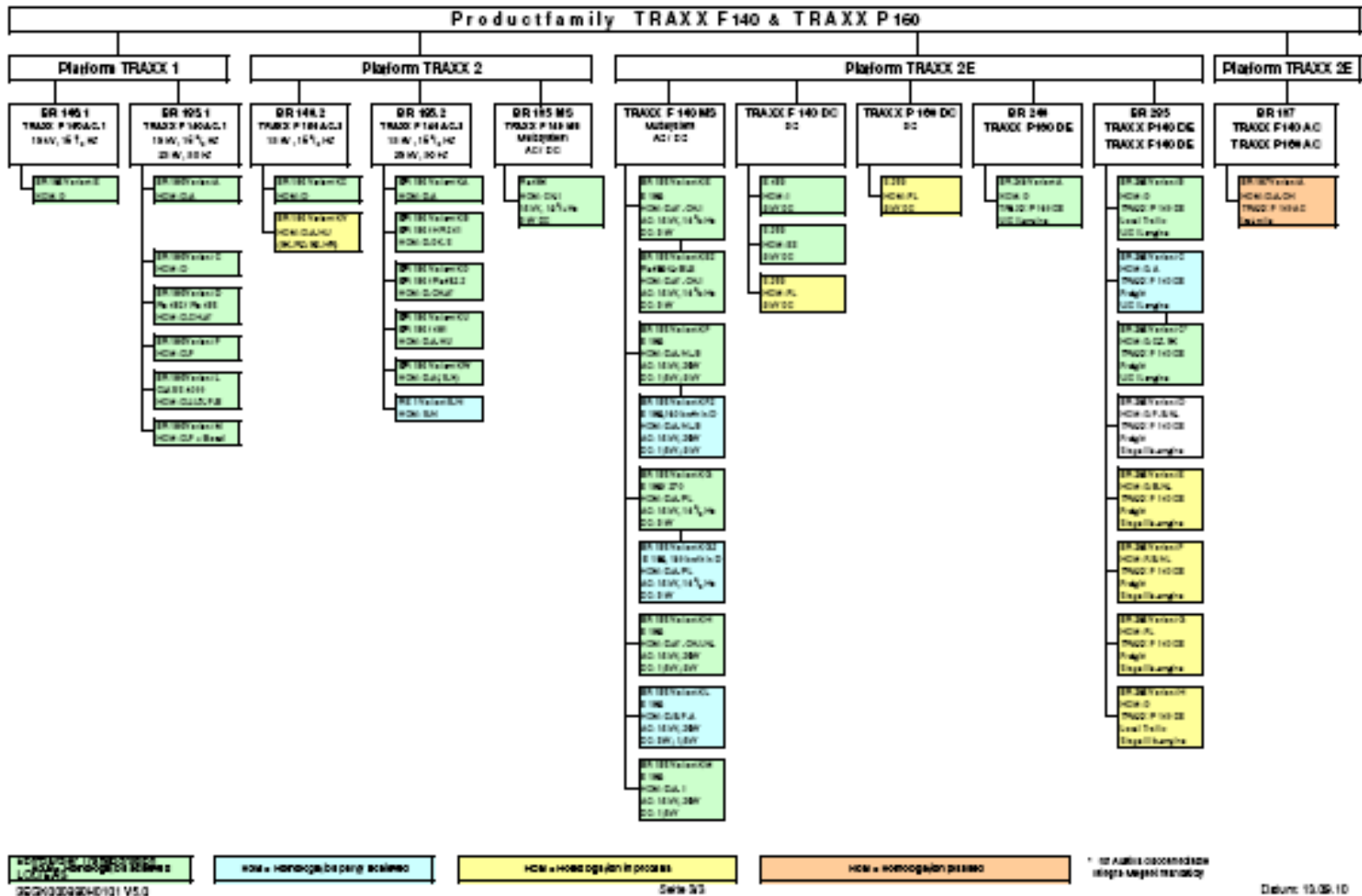
- ↔ TRAXX AC
- ↔ TRAXX MS
- ↔ TRAXX DC
- ↔ TRAXX DE

## Catenary systems:

- 15 kV AC
- 25 kV AC
- 3 kV DC
- 1.5 kV DC

# Changing requirements & standards leads to complexity!

**TRAXX:** Approx. 40 basic loco types and >100 homologations



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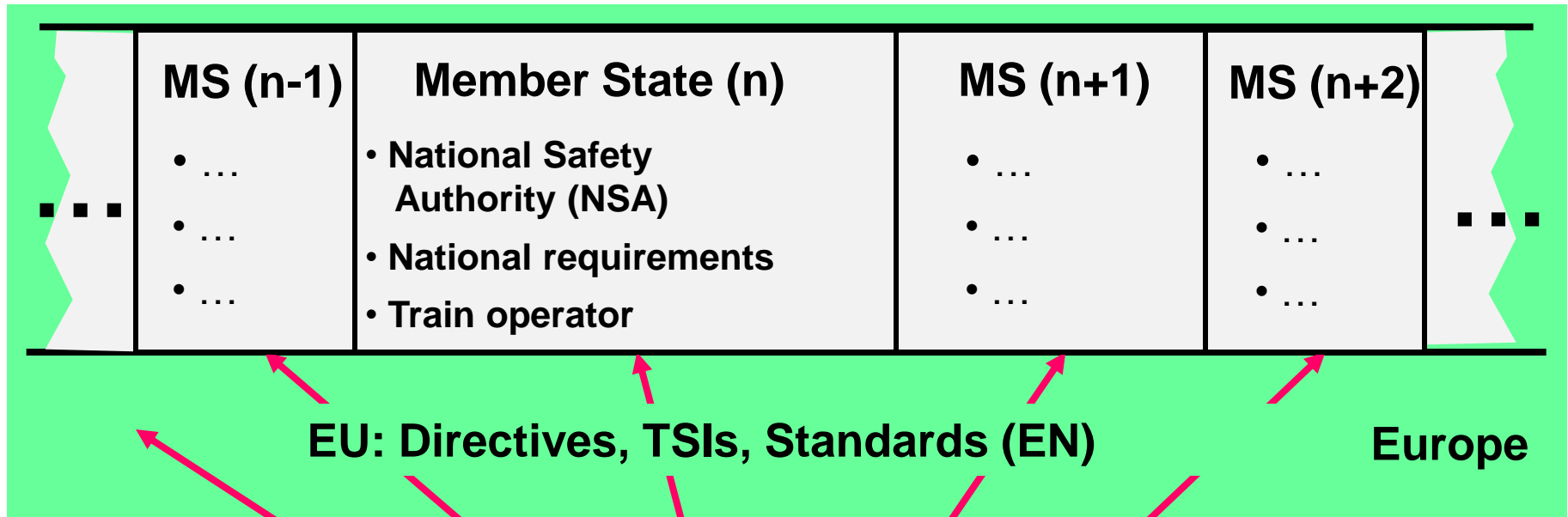
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# There are 25 Member States with railways



**Compliance is required to:**

- TSIs, EN standards
- National Requirements

# Cross Acceptance

... It definitely helps in the interim, but is NOT the solution!

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## What is Cross Acceptance (CA)?

- It is a bilateral agreement between Member States on the acceptance of items of authorization of one country by another.
  - **Complete CA:** no additional tests, certifications and documents are required
  - **Partial CA:** additional tests are required
  - **No CA:** full procedures are needed, e.g. for infrastructure requirements
  - Example D-F (approx. values): Complete / Partial / No CA = 60% / 25% / 15 %

## Where is it applied?

- Official agreements exist (see next slide).
  - A *Task Force Interoperability* (TFI) for Corridor A exists

## How can it be improved?

- Ongoing: ERA is collecting all the applicable national rules and their classification → web-based tool *Reference Document Database* (RDD)

## Cross-acceptance situation (May 2011)

	Implementation 2008-57	Austria	Belgium	Bulgaria	Czech Rep	Denmark	Eire	Esthonia	Finland	France	Germany	Greece	Hungary	Italy	Latvia	Lithuania	Luxembourg	Netherland	Nordway	Poland	Portugal	Romania	Slovaquia	Slovenia	Spain	Sweden	Switzerland	UK
Austria		■		■	■						■		■	■				■				■	■	■			■	
Belgium	■		■							■	■						■	■									■	
Bulgaria	■	■		■									■	■								■	■	■				
Czech Rep		■			■						■							■		■			■	■				
Denmark	■					■			■		■								■							■		
Eire							■																					
Esthonia	■							■																				
Finland	■					■			■		■								■							■		
France	■		■							■	■			■			■	■							■		■	
Germany		■	■		■	■			■		■			■				■	■	■				■	■		■	
Greece	■											■																
Hungary		■		■									■	■									■	■		■		
Italy	■	■		■						■	■			■				■					■	■			■	
Latvia	■														■													
Lithuania	■	?														■												
Luxembourg	■		■								■						■	■									■	
Netherland		■	■		■					■	■			■				■	■	■				■			■	
Nordway						■			■		■								■							■		
Poland		■			■						■							■		■								
Portugal																					■							
Romania	■	■		■									■	■								■					■	
Slovaquia	■	■		■							■							■		■				■				
Slovenia	■	■		■									■	■								■			■		■	
Spain	■									■															■			
Sweden						■			■		■									■						■		
Switzerland		■	■	■	■					■	■		■	■			■	■					■				■	
UK																											■	

■ in progress

■ signed

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# Urgently needed: A harmonized method for *Proof of Safety*

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## European Regulation:

- *Common Safety Methods (CSM) on Risk Assessment*

## Applicable European standards:

- EN 50126 /8 /9

→ **A harmonized use of the *Common Safety Methods* regulation is urgently needed at the National Safety Authorities (NSA) for the authorization process of vehicles**

- Seven years of development
- TSI approved (December 2010) with UK-specific derogations
- G1 compliant, semi self-steering, track-friendly bogies
- Excellent running performance & low maintenance costs
- Designed to transport 'Hi-Cube' (9ft 6in) containers\*
- No 'wasted' deck space, → 3 to 4 additional containers per train



### Objective

- Services between UK – France

### Threat

- Approval for operating through the Channel Tunnel and in France due to minor TSI derogations and lack of cross-acceptance for UK-France.

# Further examples of inefficient & negative rulings

## Examples #2A, #2B

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### A. Inefficient use of braking energy for power regeneration

- In Switzerland  $\geq 240$  kN is used for more than 20 years!  
... and now also in Austria, Sweden, Norway, ...
- UIC 544-1 (and EBA complimentary regulation B007) stipulates a much lower value, max  $\sim 130$  kN (adhesion coefficient of max 0.15).  
→ Can lead to 50% reduction of power regeneration!  
→ Reduces competitive edge of railways!
- **Problem:** Such regulations/interpretations  $\neq$  best railway practice!

### B. ATP systems in Belgium, TBL1+

- For general freight lines the present requirement is Memor
- In addition a new ATP system, TBL1+, is being rolled out
- **Problem:** There is a fear that after 2015, vehicles without TBL1+ will have restrictions in operation, although TBL1+ is not (officially) required.  
**Conclusion:** The future ATP requirements are unclear!

# Operation of new locos through the Channel Tunnel

## Example #3: Conflict between TSI and National Rules

### Situation

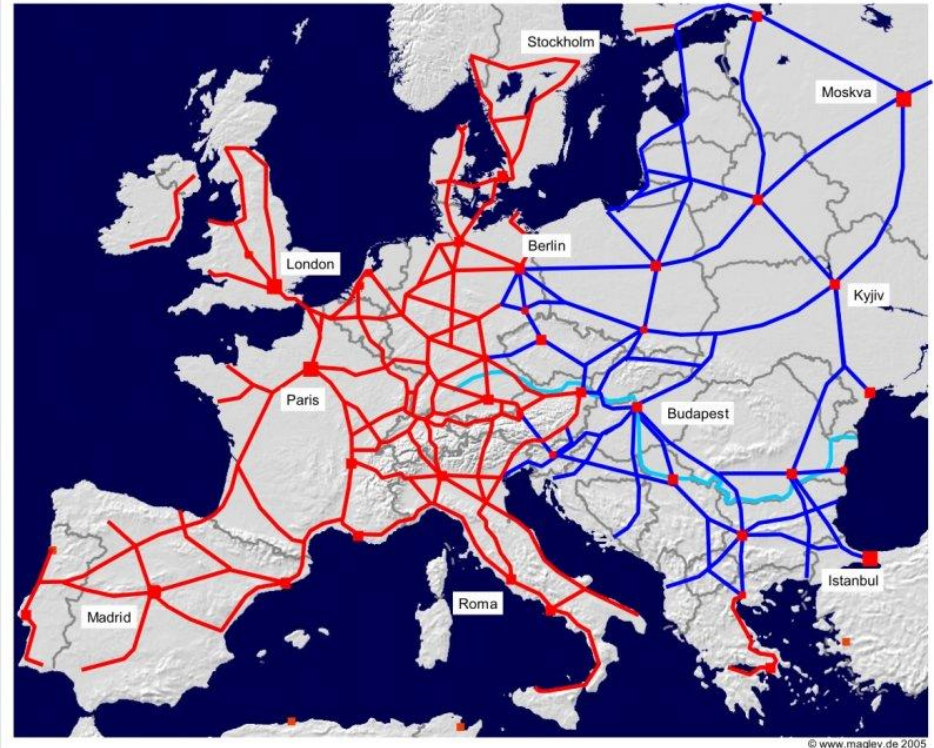
- The Channel Tunnel is part of the TEN
- The Safety Rules (e.g. fire) are so far defined by the *Channel Tunnel Intergovernmental Commission (IGC)*

### Conflict

- The Safety Rules of the Channel Tunnel (IGC) do not take the TSI SRT\* into account!

### Threat

- The IGC safety rules would prohibit the operation an *EU-Locomotive* on the TEN between France and the UK through the Channel Tunnel!



TEN = Trans-European Network Corridors

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# Summary

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- **A *one-for-all* European locomotive is not viable due to ...**
  - High vehicle costs due to all required national systems
  - Complexity of the authorization process (no European Safety Authority!)
  - Solution of industry: Development of *Vehicle Platforms*
  
- **The complexity of National Standards is causing a multitude of vehicle variants\*! → Bottle-neck for Industry and Agencies alike. This leads to ...**
  - Immense costs, 1.4 B€ overall expenditure
  - Immense delays for authorization; approx. 600 days average
  
- **Transition procedures between the networks of the EU Member States must be harmonized**
  - Suggestion: to be put under the lead of the ERA!  
Note: Railway operators are not able to harmonize this.

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\*) Also due to constantly changing standards

# Summary ERTMS: It has clear future advantages

... however, implementation is difficult and costly

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## Advantages

- Migration to a single ERTMS system for Europe → **the ultimate target!**
- ERTMS = solution for dynamic transitions at borders 😊

## Problems of ERTMS implementation

- Today's implementations have too many different realizations coming from specific (national) requirements.  
Problem: → tests for each ERTMS network section → high costs & long delays!
- We need to avoid an inflation of standards!  
Suggestion: Stick to Baseline 3\*!

## Also, increasing complexity due to ...

- New national systems, e.g. SCMT & SSC (Italy), TBL1+ (B) ≠ ERTMS  
→ Additional costs & increased complexity without benefit to the train operator

# What can we do better?

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## Cross Acceptance

- Target: Must be applied to the largest extent possible by all Member States
- Suggestion: Support ERA to generate the *Reference Document Database*

## Reduce influence of National Standards

- Suggestion: Implement TSI instead of National & specific standards (e.g. CT\*)

## Ensure a common interpretation of Standards

- Suggestion: Common understanding by National Safety Authorities on how to apply the *Common Safety Method* for Risk Assessment. **Who should do it?**
- Suggestion: Regulations must contain the **best practice of railways** (e.g. power regeneration) and **not to go for the smallest common denominator of MS**

## Avoid non-relevant obstacles

- Target: **Support pragmatic solutions**, e.g. for interpretation and derogations of Standards (e.g. Super Low45 wagon)

# In a nut shell....

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## We need ...

- **new technical solutions and technologies to build a single European market for railway rolling stock**

and ...

- **a framework of regulations and standards ... which do not hinder creativity and innovations to overcome our borders!**

# Thank you for your attention!



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